



## General Trade Specifications

July 2023

---

Trade Specifications		BVG
<u>Binding</u>		
Case Binding - Burst	- Minimum Book Bulk	5/16"
Predominantly all bursts bound on HC work though capable of perfect bind	- Maximum Book Bulk	2-1/8"
Softcover - Burst / Perfect	- Max. No. of Pockets (incl inserts)	27
Predominantly burst / perfect combo capable of either burst or perfect	- Minimum Book Bulk	3/16"
Book w/Headbands	- Maximum Book Bulk	2-1/8"
Book w/Jacket wrap	- Max. No. of Pockets (incl inserts)	27
Add 'l Information:	- Minimum Book Bulk	5/16"
Books under the 5/16" bulk needs Hand Jacketing	- Minimum Book Bulk	5/16"
All Casebound books with headbands need a minimum bulk of		5/16"
All Softcover book with type on spine need a min bulk of		3/16"
Casebound maximum page count due to # of pockets	864 / 27 pocket	
2 pg. inserts must be printed on minimum of basis wt. stock		80#
<u>Web Press Trade Work</u>		<u>BVG</u>
<u>CASE</u>		
Maximum Trim		6 1/8 x 9 1/4*
Minimum Trim		4 x 6
# of Colors		1
<u>SOFT</u>		
Maximum Trim		6 1/8 x 9 1/4*
Minimum Trim		4 x 6
# of Colors		1
*Max trim for bleeds is 9 1/8		