

Web Press Operator

- Responsible for production, quality, safety, crew training and maintenance on 1/color web offset press; producing folded 16 to 32 page signatures. Responsible for day to day management of 3 person press crew.
- Directs day to day operations of press crew (roll tender and stacker)
- Look over job schedule to assure proper materials are ready
- Coordinate with bindery, prepress and material control personnel to ensure that jobs are done in a timely fashion to support bindery operations
- Check plates, paper and ink for each job
- Perform make ready operations, including size changes, rough front, collect and non-collect, and Smyth sewn jobs
- Check form to work order for proper pagination
- Maintain correct fold, cut-off, cross alignment, back up and density levels for each customer's specifications. Ensure signatures are free of marks, tears or other visible defects
- Make necessary adjustments to ensure quality customer samples and quality production signatures. Maintain quality throughout the production run
- Pull quality check sheets to be stamped with operator name, date, time and impression count
- Assure proper skid tickets are used for samples and production run.
- Make sure counts are accurate to eliminate overages and underages from form to form
- Complete all production reports
- Be able to troubleshoot problems pertaining to press, raw materials, plates, ink and job information
- (Functions listed above may be performed as many as 40 times per shift, depending on the length of run and job mix.)
- Performs approximately 90% of mechanical maintenance on the press to maintain quality production
- Process Improvements: Responsible for striving for continuous improvement of press operation process, specifically:
 - Reduce average make-ready time
 - Reduce make-ready and run waste
- Work with pressroom management and Technical Services to develop procedures for quality and productivity on increasing complex jobs such as enamel (coated) inserts and screens and halftones in text signatures.
- Assist with training others as needed.

REQUIRED SKILLS

- Good reading comprehension
- Basic math skills including calculation of decimals/fractions
- Must be able to use a ruler and calculator
- High degree of initiative and attention to detail needed
- Mechanical skills
- Basic computer skills
- Self-discipline and self-motivation preferred.
- Previous Web Press Operator experience
- Printing Industry experience
- Experience as a lead & or directing a crew

EDUCATION

- High School Diploma or GED preferred

Please send me your resume for immediate consideration or come in and fill out an application for a possible on the spot interview.

Christy Bowman
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